

Tightening Torques in kpm		Nm	(kpm)
Hexagon socket bolts for attaching rear rubber mount to end cover	1st version (small center housing only <sup>1)</sup> )	140	(14)
	2nd version	120	(12)
Hexagon socket bolts for attaching rear rubber mount to frame floor		25	(2.5)

Special Tool

Vehicle jack top	large center housing <sup>1)</sup>	116 589 02 63 00
	small center housing <sup>1)</sup>	115 589 35 63 00

1) Refer to installation survey rear axle center housing 35.1–500.

Removal

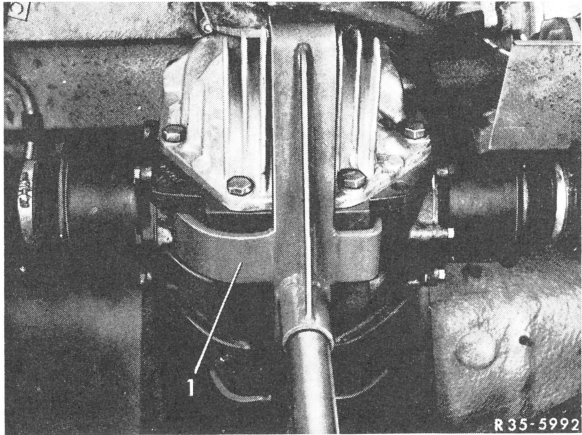


Fig. 1  
1 Vehicle jack top

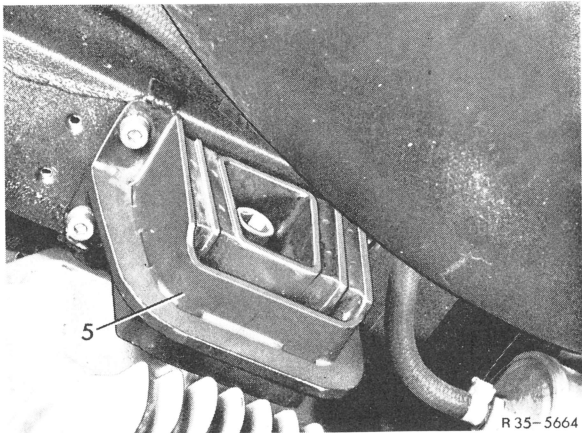


Fig. 2  
5 Rubber mounting

- 1 Support rear axle housing on vehicle jack top (Fig. 1).
- 2 Unscrew hexagon socket bolts on frame floor and lower rear axle slightly (Fig. 2).
- 3 Unscrew rubber mount from end cover (Fig. 3).

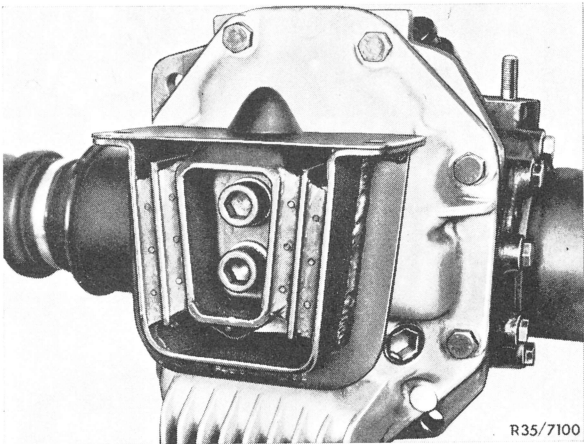


Fig. 3

Installation

- 4 Attach rubber mount to end cover, tighten hexagon socket bolts to 120 Nm (12 kpm) (Fig. 3).
- 5 Lift rear axle and attach rubber mount to frame floor. Tighten hex. socket bolts to 2,5 kpm (Fig. 2).
- 6 Lower vehicle jack and remove top.